



Mass of Christian Burial
for
Frederick Paul Bleck

January 26, 1936 –
August 22, 2025

Holy Angels Parish, West Bend
Monday, October 6, 2025, at 12 Noon

Celebrants

Rev. Russell Arnett
Rev. Michael Zeps, S.J.

Prelude *Don't Be Afraid*
Eulogy *Brian Bleck*

Introductory Rites

Gathering Song: *On Eagles Wings #565*
Greeting
Sprinkling with Holy Water
Placing of the Pall
Barbara Bleck, Brian Bleck, and Michelle Mehring
Placing of the Christian Symbols
Joshua Bleck, Jessica Robertson, Sarah Mehring, and Courtney Zeman

Liturgy of the Word

First Reading: *Isaiah 40:28-31*
Proclaimed by Kurt Mehring
Responsorial Song: *Shepherd Me, O God #451*
Second Reading: *Romans 6:3-4, 8-9*
Proclaimed by Kellyn Bleck
Gospel: *John 6:37-40*
Proclaimed by Father Russell Arnett
Homily *Rev. Michael Zep, S.J.*
Prayers of the Faithful
Read by Sarah Mehring

Liturgy of the Eucharist

Preparation of Gifts of Bread & Wine:

Brought forward by Courtney & Eric Zeman

Offertory Hymn

Here I Am Lord #393

Invitation to Prayer

Prayer Over the Offerings

Communion Rite

Lord's Prayer

Rite of Peace

Lamb of God

Eucharistic Acclamation

Response: Lord, I am not worthy that you should enter under my roof but only say the word and my soul shall be healed.

Communion Song:

Amazing Grace #571

Prayer After Communion

Final Commendation

Invitation to Prayer

Sign of Farewell (Incense)

Song of Farewell:

Go In Peace

Recessional:

How Great Thou Art #469

The Bleck Family wishes to thank you for all your support in joining them in the celebration of Fred's life. Immediately following the graveside service at WASHINGTON COUNTY MEMORIAL PARK, please join the family for a luncheon and fellowship downstairs in the parish dining room.

Frederick P. "Fred" Bleck, 89 years, of West Bend, passed away Friday, August 22, 2025, at Betty's Harbor at New Perspective.

Fred was born January 26, 1936, to the late Frank and Rose (Dickmann) Bleck in the town of Auburn. He attended Waucousta State Grade School and graduated from Campbellsport High School with the Class of 1954. Fred joined the U.S. Navy in February 1956. After boot camp at Great Lakes Naval Training Center, Fred was transferred to Treasure Island, California. He then was assigned to Okinawa and Hawaii. Shortly after being discharged from the Navy, Fred started his employment at Gehl Company in 1959. On October 7, 1961, he was united in marriage to the love of his life, Barbara Anhauser at St. Matthews Catholic Church in Campbellsport. They enjoyed over 63 years of married life together.

He enjoyed over 39 years with Gehl Company retiring in 1998. Through the years, Fred enjoyed further education and went back to school at Moraine Park Technical College (MPTC) in West Bend and received an accounting degree. After retiring from Gehl Company, he worked at Samaritan as a CNA for couple of years until Barbara retired.

His love for sports continued after high school including following his children and grandchildren through their grade and high school years. He enjoyed watching football, basketball and baseball games. He especially enjoyed following the Green Bay Packers, Wisconsin Badgers, Marquette Eagles, Milwaukee Bucks, and Milwaukee Brewers. Among other interests was his love of outdoors and his hunting dogs. He was an avid hunter and fisherman.

Fred and Barbara traveled to Jamaica, Mexico, four islands of Hawaii (Oahu, Hawaii, Maui & Kauai), Alaska, Costa Rica, Puerto Rico, Tortola, Antigua, Barbados, and St. Thomas. Their travels to Europe took them through the Countries of Italy, Switzerland including the Swiss Alps, France including spending a couple extra days in Paris and then taking the Euro train through the channel to London, England. They also traveled through many of the states in the U.S.

Fred will be sadly missed by his wife, Barbara; his children Brian Bleck and Michelle (Kurt) Mehring; grandchildren, Josh (Kellyn) Bleck, Jessica (Evan) Robertson, Sarah Mehring, and Courtney (Eric) Zeman; great-grandchildren, Easton, Dakota and Camden Bleck, and Brodie Robertson; sister, Ruth Graves; sister-in-law Mary (Eugene) Biegler; together with many nieces and nephews and other family and friends.

He was preceded in death by his parents, Frank & Rose Bleck; three brothers, Wilmer Bleck, Otto (Annette) Bleck and Alvin Bleck; three sisters, Althea (Herman) Ringhand, Rosella (Thomas) Seidl, and Laverne (Louis) Meilke; mother-in-law, Evangeline (Erwin) Kolitz; father-in-law, John Anhauser; brother-in-law, Ronald Roth; and nieces and nephews.